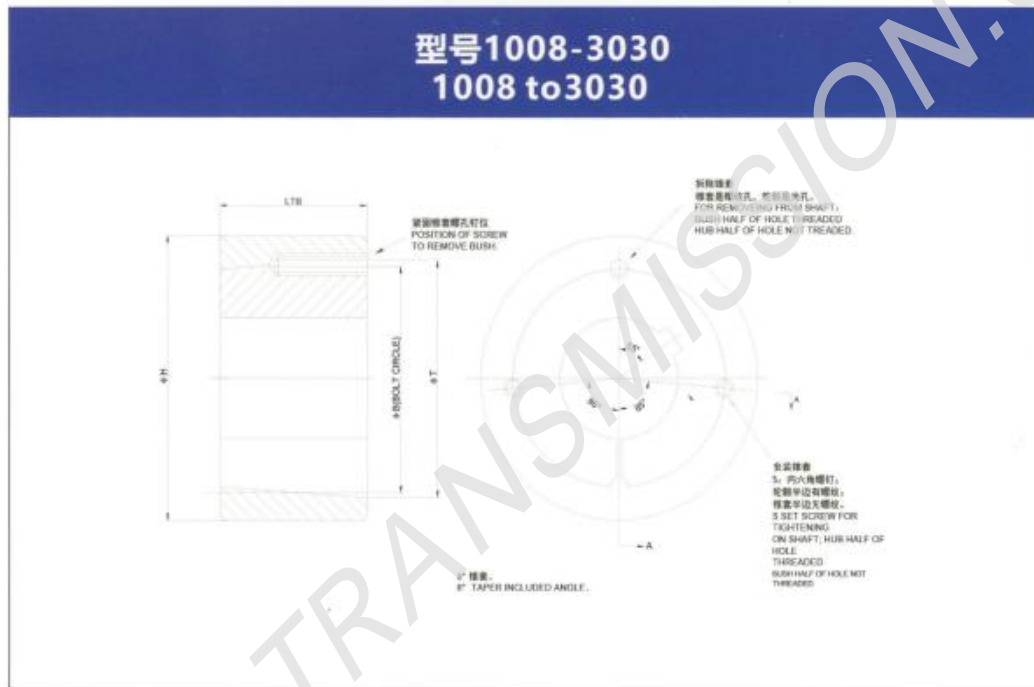


材料:

我公司生产的锥套全部使用符合GG22-25标准的优质铸铁制造而成。薄壁锥套使用C45钢制造。所有的表面都经过精心的加工，以提供最大的接触面积和转矩的传输。现在我有500多种的锥套,以保证客户的需求。

Range and Material Specifications:

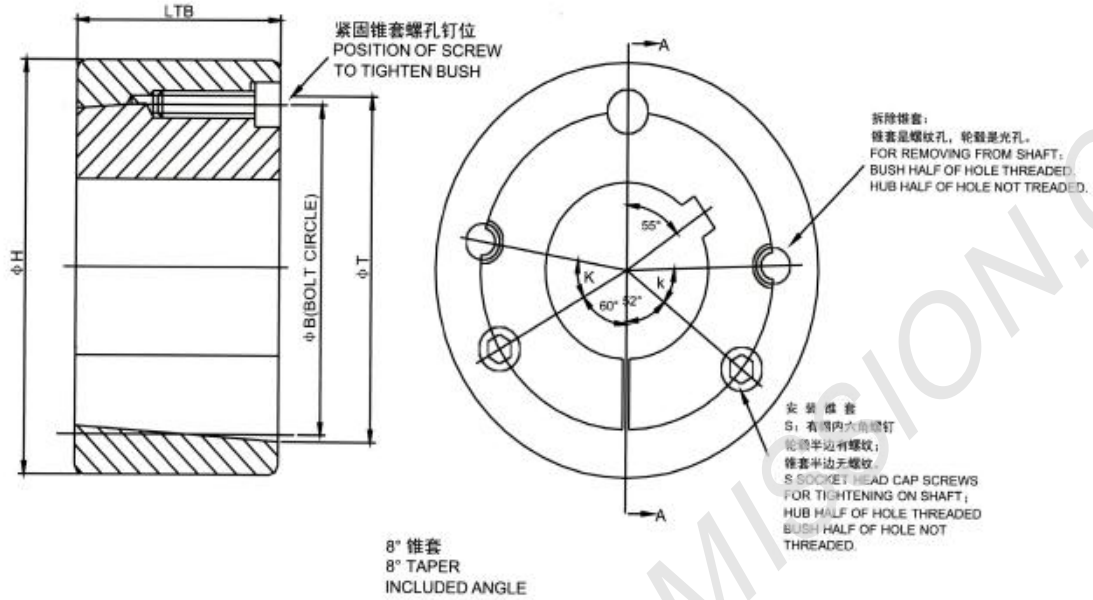
Taper Bushes are manufactured to the highest quality standards using GG22-25 castiron depending on size. Thin wall bushes are produced from C45 Steel. All surfaces are carefully machined to provide maximum contact area and transmission of torque. In excess of 500 sizes of Taper Bushes are manufactured and stocked making this one of the most comprehensive ranges available today.



1008-3030型锥套
Taper Bush 1008 to3030

锥孔型号 Bush Size	ΦT	LTB	轮毂直径 HUB Dia H			ΦB	拆卸螺钉 s Set Screws	
			UTS 200N/mm ² 灰质铸铁 Gray Iron	UTS 200N/mm ² 灰质铸铁 Gray Iron	UTS 200N/mm ² 钢质 Steel		数量 QTY Screws	规格 Size (Inches)
1008	35.20	22.3	59	54	51	33.73	2	1/4 × 1/2
1108	38.38	22.6	61	57	54	36.92	2	1/4 × 1/2
1210	47.62	25.4	99	86	78	44.44	2	3/8 × 5/8
1215	47.62	38.1	79	73	68	44.44	2	3/8 × 5/8
1310	50.80	25.4	100	88	80	47.63	2	3/8 × 5/8
1610	57.15	25.4	102	92	85	53.97	2	3/8 × 5/8
1615	57.15	38.1	86	81	77	53.97	2	3/8 × 5/8
2012	59.85	31.8	115	106	99	66.68	2	3/8 × 5/8
2517	85.73	44.5	125	119	113	82.55	2	7/16 × 7/8
2525	85.73	63.5	115	111	108	82.55	2	1/2 × 1
3020	107.96	50.8	154	146	140	101.60	2	1/2 × 1
3030	107.96	78.2	141	136	132	101.60	2	5/8 × 1.1/4

型号3525-5050
3525 to 5050



3525-5050型锥套

Taper Bush 3525 to 5050

锥孔规格 BUSH size	φT	LTB	轮毂直径 HUB Dia H			φB	拆卸螺钉 S Set Screws		K
			UTS 200N/mm ² 灰质铸铁 Gray Iron	UTS 200N/mm ² 灰质铸铁 Gray Iron	UTS 200N/mm ² 钢质 Steel		数量 QTY. Screws	规格 Size (Inches)	
3525	127.00	63.5	206	191	178	122.68	3	1/2×1.1/2	40°
3535	127.00	89.0	185	176	168	122.68	3	1/2×1.1/2	40°
4030	146.05	76.2	220	207	197	140.72	3	5/8×1.3/4	40°
4040	146.05	101.5	203	195	188	140.72	3	5/8×1.3/4	40°
4535	161.93	89.0	221	212	205	155.70	3	3/4×2	40°
4545	161.93	114.3	211	205	200	155.70	3	3/4×2	40°
5040	177.80	101.6	236	229	223	170.69	3	7/8×2.1/4	37°
5050	177.80	127.0	230	223	219	170.69	3	7/8×2.1/4	37°

锥套 Taper Bushes

安装:

1. 清洗轴, 孔和锥套的外表, 以及轮毂上的也清除掉油还有尘污。对正锥套和轮毂上的装配孔, 用螺丝紧固锥套。
2. 在螺纹部分涂油, 把螺钉装到螺孔里。
3. 确保锥套在轮毂上转动灵活, 在轴上滑动锥套到指定位置。
4. 交替的拧紧螺钉。
5. 可用锤子反复敲击锥套的尾部, 可以垫上护套, 以避免对锥套造成损伤。螺丝要比规定的扭距紧一些。重复变换方位锤击并紧固螺钉, 直到拧紧。在孔里装满干净的油脂。

To Install

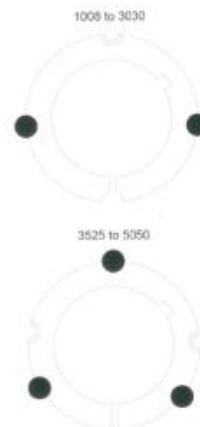
1. Clean shaft, bore and outside of bush, and bore of hub. Remove any oil, laquer or dirt. Place bush in hub and match half holes to make comelete holes(each comeplete hole will be threaded on one side only).
2. Lightly oil thread and point of set screws, or thread and under head of cap screws. Place sorews loosely in holes that are threaded on hub side.
3. Make sure bush is free in hub. Slip assembly onto shaft and locate in the desired position
4. Tighten screws alternately and evenly until all are pulled up tightly (See table for torque settings).
5. Hammer agsint large end of bush using hammer and block or sleeve to avoid damage. Screws cannot be turned a little more to the specified torque setting. Repeat this alternate hammering and screw re-tightening until the specified torque is reached Fill all holes with grease to exclude dirt.

拆卸:

1. 首先拆卸所有的螺丝。
2. 把螺螺杆插入锥套边上的拆卸孔里。一定要在螺帽下垫垫圈。
3. 拧紧螺丝, 直到锥套从轴上松动下来, 再移除锥套。如果锥套不能很快的从轴上分离, 可轻轻敲击轴。

TO Remove

1. Remove all screws(●). Lightly oil thread and point of set screws, or thread and under head of cap screws.
2. Insert screws into removal holes that are threaded on the bush side(☺). In sizes where washers are found under screws heads, be sure to use these washers.
3. Tighten screws alternately until bush is loosened in hub and then removethe complete assembly. If bush does not loosen immediatly, tap on hub.



扭距: Recommended Wrench Torque

锥孔规格	螺钉	扭距	锥孔规格	螺钉	扭距	锥孔规格	螺钉	扭距
Bush Size	Screws	Tightening Torque(NM)	Bush Size	Screws	Tightening Torque(NM)	Bush Size	Screws	Tightening Torque(NM)
1008	1/4"	6	2012	7/16"	31.6	3535	1/2"	113.0
1108	1/4"	6	2017	7/16"	31.6	4030	5/8"	192.1
1210	3/8"	20	2517	1/2"	48.6	4030	5/8"	192.1
1215	3/8"	20	2525	1/2"	48.6	4535	3/4"	276.9
1310	3/8"	20	3020	5/8"	90.4	4545	3/4"	276.9
1610	3/8"	20	3030	5/8"	90.4	5040	7/8"	350.3
1615	3/8"	20	3525	1/2"	113.0	5050	7/8"	350.3